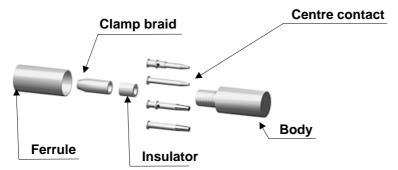
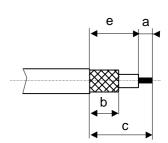
## **Crimp 03: Small cables**



## **COMPONENTS**

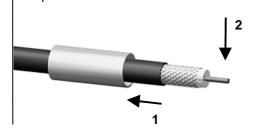
## STRIPPING DIMENSIONS





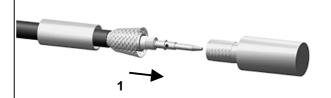
1

Slide the ferrule onto the cable. Strip the cable.



4

Slide cable into body until it bottoms against insulator.

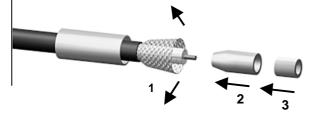


2

Fan the braid

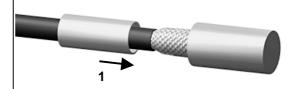
Slide the braid clamp and the insulator between the dielectric and the braid.

Slide the insulator between the dielectric and the braid.



5

Slide the ferrule over the braid.



3

Slide on the centre contact until it bottoms against the cable dielectric

Solder or crimp the centre contact with crimping tool ( see connector  $\ensuremath{\mathsf{TDS}}$  ).

Clean solder area if necessary.



6

Crimp the ferrule with crimping tool ( see connector TDS ). Cut the excess of braid if necessary.

